

Technical Bulletin



Condition

Front Door Panel, Vinyl Peeling Away Near Door Glass

70 06 09 Nov. 17, 2006, 2005495, Supersedes Technical Bulletin Group 70 number 03-03 dated Sep. 10, 2003 due to inclusion into ElsaWeb.

Model(s)	Year	Eng. Code	Trans. Code	VIN Range From	VIN Range To
Touareg	2004	All	All	7L_4D000001	7L_4D013328

Technical Background

May be caused by window interference with vinyl on Front door trim panel.

Production Solution

Door trim panel to window Gap optimized beginning with VIN: 7L_4D013329.

Service

- Replace door panel (see Repair Manual Repair Group 70 – Interior trim, Door trims).

With new door panel installed, check Window to door panel gap as follows:



- Lower window completely.
- Raise window to approx. 1/3 closed position.
- Slide Special Tool No: JC4360 (0.3 mm feeler gauge) between glass and door panel from front to rear of panel.

If gauge slides with no resistance:

- No additional work is necessary.

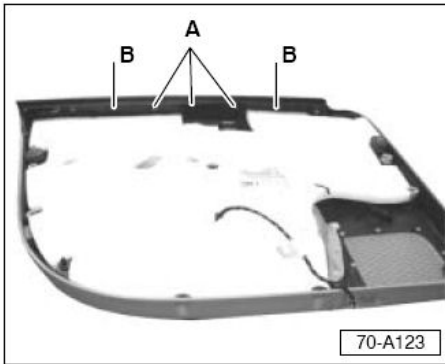
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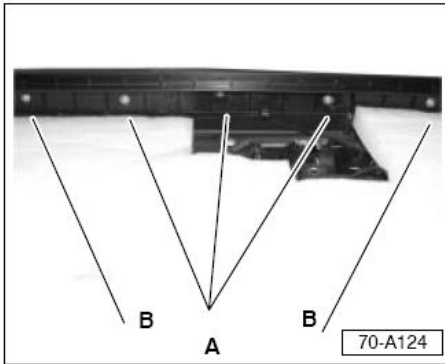
If gauge slides with resistance near middle of window opening:

- Gap must be adjusted.
- Mark area of resistance on panel with tape.
- Remove door panel (see Repair Manual Repair Group 70 – Interior trim, Door trims).

To adjust gap:



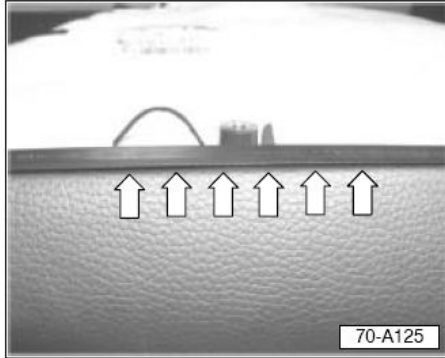
- Locate screws attaching plastic locator channel to door panel -A- and -B-.



- Remove three center screws -A- from plastic locator channel, located on back side of door panel.
- Loosen screws -B- at each side of center screws -A-.

- Flip Panel over.

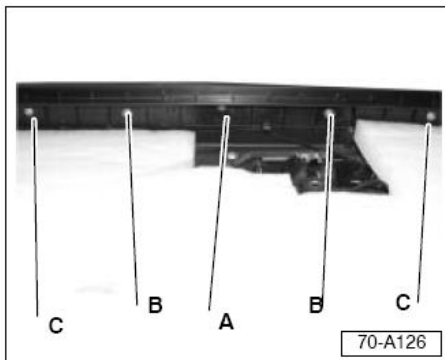
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- Insert Special Tool No: JC4350 (0.5 mm feeler gauge) between panel and plastic locator channel at area previously marked with tape (near arrows).

This creates a minimum of 0.5 mm gap between plastic locator and the door panel vinyl.

With Special tool No: JC4350 (0.5 mm feeler gauge) held in place:



- Install center screw -A- in a new location on plastic channel.
- Install two remaining screws -B- in new locations on plastic channel.
- Tighten two screws -C- in original holes.

- Remove feeler gauge from door panel.
- Install door panel (see Repair Manual Repair Group 70 – Interior trim, Door trims).
- Using special tool JC4360, verify a minimum gap of 0.3 mm between door panel (vinyl) and glass at areas previously marked with tape.
- Cycle window up and down to verify that no contact between glass and door panel exists.
- Remove marking tape.

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Warranty

When procedure applies to vehicles within the New Vehicle Limited Warranty, use the following:	
Claim Type:	W2
Part Identifier:	7059
Damage Code:	7059 30 000 1
Labor Operation: Does not include door panel replacement or removal if gap must be adjusted	70591550 = 10 TU
Diagnostic Time:	No Additional Diagnostic Time Allowed
Claim Comment: Input "As per Technical Bulletin 2005495" in comment section of Warranty Claim.	

Required Parts and Tools

Description	Tool No:
0.3 mm Feeler Gauge	JC4360
0.5 mm Feeler Gauge	JC4350