



# Important!

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your VW Technicians

# Technical Bulletin

Subject: **Front Door Panel, Vinyl Peeling Away Near Door Glass** Group: **70**

Number: **03-03**

Model(s): **Touareg**

**2004 ▶ See VIN Below** Date: **Sept. 10, 2003**

## Condition

Door panel vinyl peeling away from door panel in the area near the door glass.

May be caused by window interference with Front door trim panel vinyl.

## Production

Door trim panel to window Gap optimized beginning with VIN: WVGCM67L24D013329

## Service

- Replace door panel (see Repair Manual *Repair Group 70 – Interior trim, Door trims*).

With new door panel installed, check Window to door panel gap as follows:

- ◀ – Lower window completely.
- Raise window to approx. 1/3 closed position.
- Slide Special Tool No: JC4360 (0.3 mm feeler gauge) between glass and door panel from front to rear of panel.

If gauge slides with no resistance:

- ◆ No additional work is necessary.

If gauge slides with resistance near middle of window opening:

- ◆ Gap must be adjusted.
- Mark area of resistance on panel with tape.
- Remove door panel (see Repair Manual *Repair Group 70 – Interior trim, Door trims*).



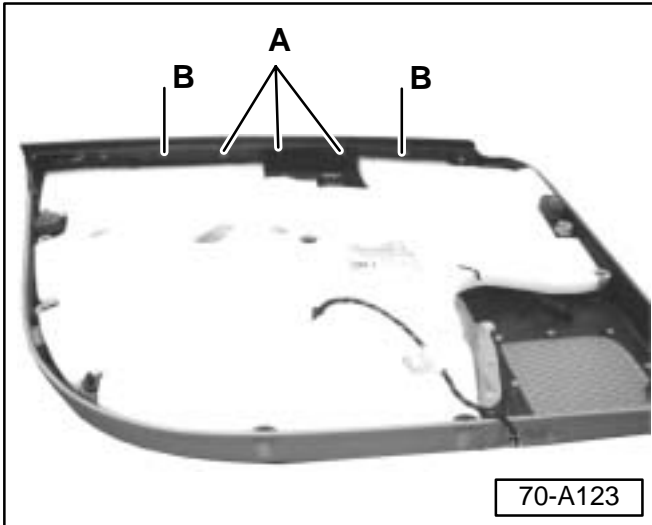


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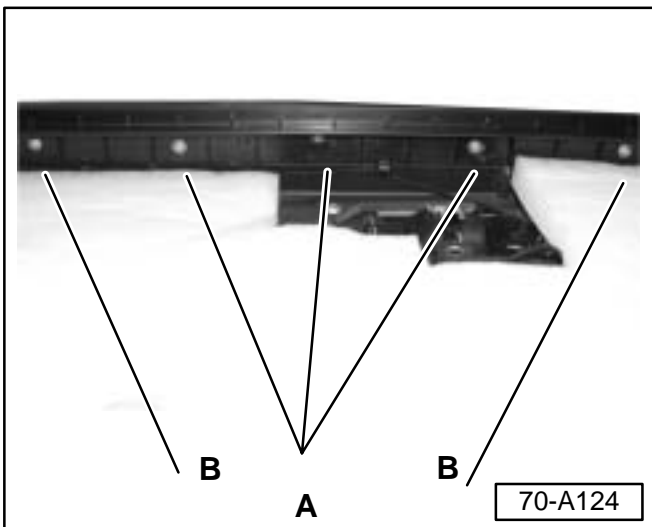
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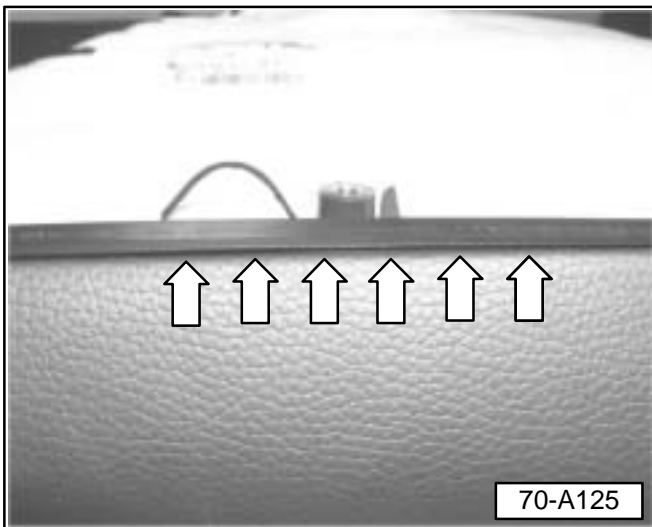
To adjust gap:



- ◀ - Locate screws attaching plastic locator channel to door panel -A- and -B-.



- ◀ - Remove three center screws -A- from plastic locator channel, located on back side of door panel.
- Loosen screws -B- at each side of center screws -A-.



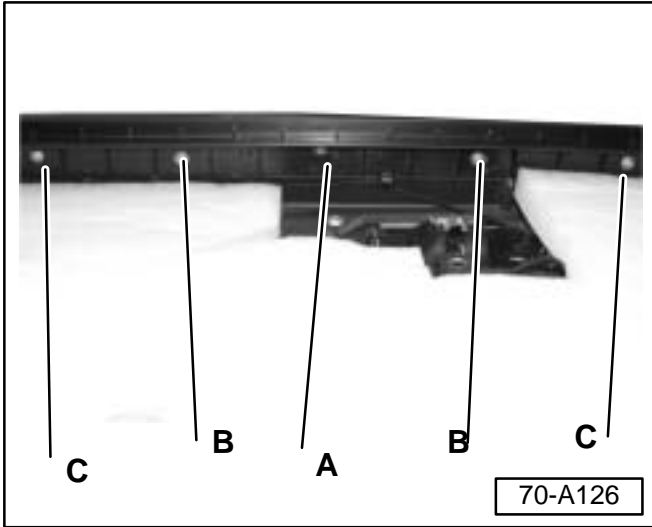
- Flip Panel over.
- Insert Special Tool No: JC4350 (0.5 mm feeler gauge) between panel and plastic locator channel at area previously marked with tape (near arrows).
- ◀ ◆ This creates a minimum of 0.5 mm gap between plastic locator and the door panel vinyl.



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With Special tool No: JC4350 (0.5 mm feeler gauge) held in place:

- ◀ – Install center screw -A- in a new location on plastic channel.
- Install two remaining screws -B- in new locations on plastic channel.
- Tighten two screws -C- in original holes.
- Remove feeler gauge from door panel.
- Install door panel (see Repair Manual *Repair Group 70 – Interior trim, Door trims*).
- Using special tool JC4360, verify a minimum gap of 0.3 mm between door panel (vinyl) and glass at areas previously marked with tape.
- Cycle window up and down to verify that no contact between glass and door panel exists.
- Remove marking tape.

**When procedure applies to vehicles within the New Vehicle Limited Warranty, use the following:**

<b>Part Identifier:</b>	<b>7059</b>
<b>Labor Operation:</b>	<b>70591550 10TU</b> <b>Does not include door panel replacement or removal if gap must be adjusted</b>