



Important!

Please give copies to all
your VW Technicians

Technical Bulletin

Subject: **Steering Wheel, Repairing Leather Wrap**

Group: **69**

Number: **04-04**

Model(s): **Cabrio, Golf, Jetta, New Beetle, Passat 1999 ▶ 2005
& Touareg w/Leather Steering Wheel**

Date: **Oct. 19, 2004**

Condition

Steering wheel leather wrap loose.

Service

For Golf, Jetta, New Beetle, Passat and
Touareg vehicles:

- Remove steering wheel. See Repair Manual, *Body Interior, Repair Group 69*.

For Cabrio vehicles:

- Remove steering wheel. See Repair Manual, *Suspension, Wheels, Brakes, Steering, Repair Group 48*.
- Cover portion of steering wheel not being serviced.

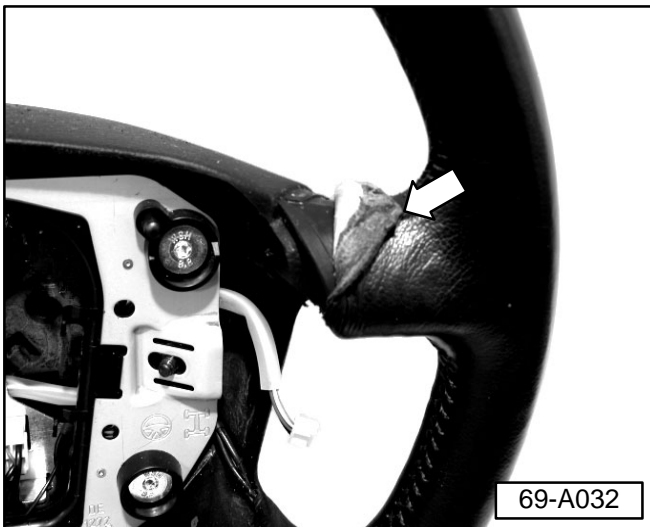
Perform the following procedure to one
steering wheel spoke at a time.

- ◀ - Gently pull back loose leather as far as possible -arrow-
- Completely cover exposed substrate with a generous amount of 3M® Super weatherstrip Adhesive (Part No. 08008).

Note:

Do not allow adhesive to dry.

- Using firm pressure, roll leather back in place.
- Smooth leather until stress marks disappear.
- Work leather at edges until properly located and visually acceptable.

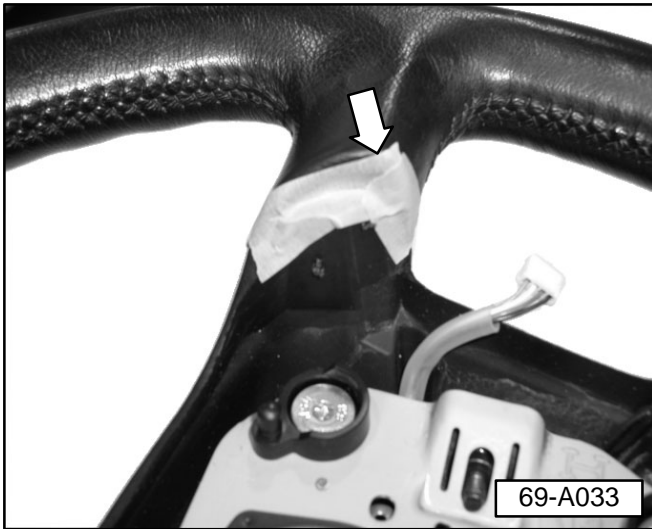




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- ◀ – Apply tape to hold edges of leather to steering wheel substrate -arrow-.
- ◆ Leave tape on steering wheel for approx. 30 minutes.
- Remove tape from steering wheel starting at tape end closest to the outer diameter of the steering wheel and pulling toward center of steering wheel.
- Use 3M® General Purpose Adhesive Cleaner (Part No. 08987) to thoroughly clean leather wrap.
- Repeat procedure on additional steering wheel spokes, as necessary.

For Golf, Jetta, New Beetle, Passat and Touareg vehicles:

- Install steering wheel. See Repair Manual, *Body Interior, Repair Group 69*.

For Cabrio vehicles:

- Install steering wheel. See Repair Manual, *Suspension, Wheels, Brakes, Steering, Repair Group 48*.

When procedure applies to vehicles within the New Vehicle Limited Warranty, use the following:		
Part Identifier:	4810	
Labor Operation:	48104100	70 TU