



# Important!

Please give copies to all your VW Technicians

# Technical Bulletin

Subject: **Rear Seat Armrest, Increasing Cupholder Retention**

Group: **68**

Number: **03-02**

Model(s): **Touareg**

**2004**

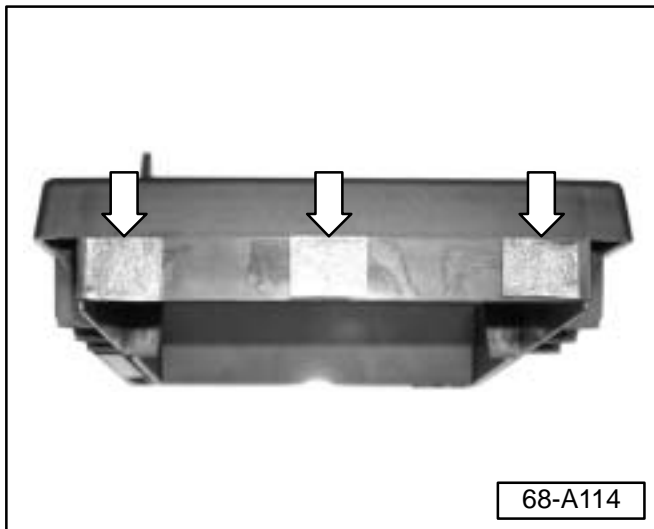
Date: **Aug. 14, 2003**

## Condition

Rear seat armrest cupholder loose in armrest.

## Service

- Remove cupholder from rear armrest.
- ◀ - Treat 3 areas (arrows) on front side of cupholder using 3M™ Automotive Adhesion Promoter 06396 (obtain from local 3M™ dealer).
- ◆ Apply to approx. area of foam dimension listed below.
- ◆ Allow time for adhesive promoter 3M 06396 to dry.
- Place SCOTCHFOAM single coated black vinyl foam 3M 06375 (obtain from local 3M™ dealer) on cupholder at three places previously treated (arrows).
- ◆ Foam dimensions are: 25.4 mm width x 18 + 2.0 mm length x 0.9 mm (1/8") thickness.
- Install by inserting front bottom flange of cupholder in armrest first, then press cupholder down into rear of armrest with firm but gentle force.



<b>When procedure applies to vehicles within the New Vehicle Limited Warranty, use the following:</b>	
<b>Part Identifier:</b>	<b>6830</b>
<b>Labor Operation:</b>	<b>68309999</b>
	<b>Maximum A-Time allowed 15TU</b>