



# Important!

Please give copies to all your VW Technicians

# Technical Bulletin

Subject: **Rear Upper Seat Cover Makes Contact with Lower Seat Frame** Group: **72**

Number: **05-04**

Model(s): **Touareg**

**2005**

Date: **May 12, 2005**

Supersedes T.B. V720503 dated May 5, 2005. Additional time added to perform bulletin.

## Condition

Left upper corner of right rear seat back makes contact with lower seat frame when utilizing fold down seat.

## Service

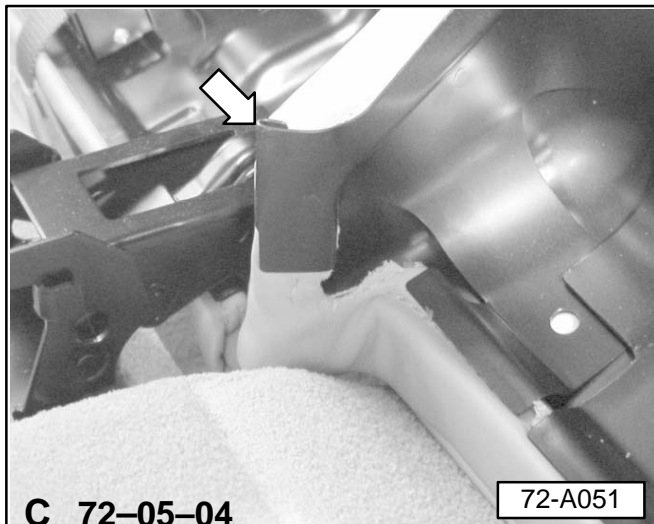
Perform following procedure if customer exhibits concern in regards to rear seat back cover damage.



◀ Inspect right rear seat back cover in upper inboard side (arrow) for signs of chafing.

If chafing is present modify seat right lower seat frame as follows:

- Remove rear seat head rests.
- Fold rear seat bottoms into cargo loading position.



Inspect inboard seat frame hinge, on right seat for protrusion past seat material.

◀ If lower seat frame metal is equal to or above seat cushion material (arrow), reshape seat frame corner as follows:

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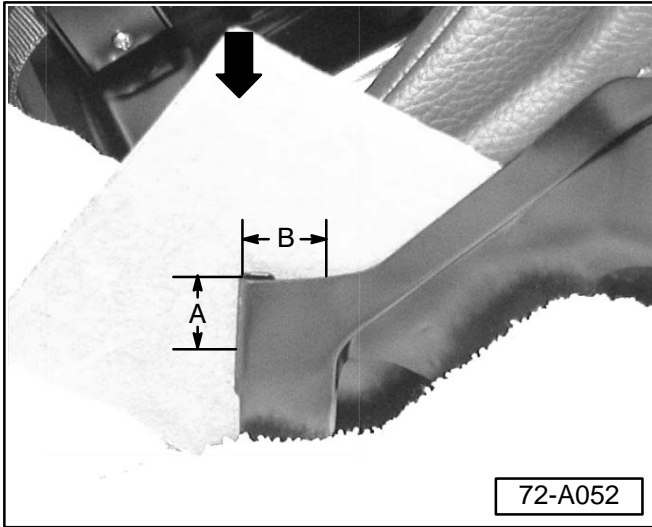
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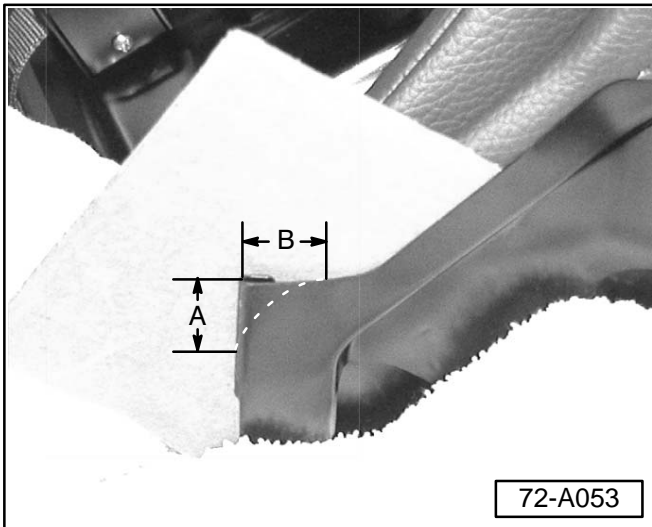
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### Tip:

*Install a protective barrier (approx. 3in x 3in) -arrow- between seat material and seat frame to help stabilize the metal being trimmed and protect seat cover.*

- ◀ – Locate rolled metal edge of seat frame and measure down 25 mm (Dimension A). Paint mark or scribe location of measurement. Measure horizontally across top of the seat frame from rolled metal edge 28 mm (Dimension B) and mark location.



- ◀ – Scribe off a oval radius between the two marked locations on the seat frame.



### Tip:

*Protect seat back and floor area with water dampened shop towels to prevent damage and debris build up during repair.*

- ◀ – Using a cut-off wheel, remove protruding corner of seat frame along radius.



### Tip:

*Install a protective barrier between seat material and seat frame to help stabilize metal being trimmed and protect seat cover.*

- Allow trimmed area to cool.





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- Place a piece of paper over repaired area and fold seat back down into storage position.
- Ensure that seat back stop is engaged into lower seat frame rest.
- Apply slight pressure to seat back corner above repaired area when in the down position and lightly pull the paper away from repair area.

If resistance is felt when removing paper:

- Trim/file area again until no resistance is felt.



### Tip:

*Make sure no sharp edges exist on repaired area before priming.*

If no resistance is felt when removing piece of paper:

- ◆ Touch repair area to assure no sharp edges.
- ◆ Prime seat frame exposed edges with Primer D 181 711 A1.



### Tip:

*It may necessary to apply several coats of primer to appropriately cover repaired area. One bottle of primer will do many vehicles and is therefore considered shop supply.*

If there has been damage to upper seat cover:

- Replace seat cover as necessary (see Repair Manual *Body Interior* Group 74 - Seats Paddings-Covers, “Rear seat backrest cover and padding, removing and installing”).



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<b>When procedure applies to vehicles within the New Vehicle Limited Warranty, use the following:</b>	
<b>Claim Type:</b>	<b>W2</b>
<b>Part Identifier:</b>	<b>7255</b>
<b>Damage Code:</b>	<b>7255 30 000 1</b>
<b>Labor Operation:</b> Includes all operations necessary to complete repair.	<b>7255 3100 40 TU</b>
<b>Diagnostic time:</b>	<b>Included in SRT above. No Diagnostic time allowed</b>
<b>Claim Comment: Input "Per Technical Bulletin V720504" into comment section of warranty claim</b>	