



Important!

Please give copies to all
your VW Technicians

Technical Bulletin

Subject: Front Bumper, Installing Front License Plate Bracket

Group: 63

Number: 03-01

Model(s): Touareg V8 (Eng. codes AXQ, BHX) 2004

Date: Aug. 1, 2003

Service

The front license plate bracket supplied for Touareg vehicles includes qty. 4 screws for installation on the front bumper.

The bracket should be fastened to the bumper using 2 supplied screws in the holes at the top of the bracket and adhesive tape (described below) at the bottom holes.

Note:

DO NOT drill bottom holes for bracket into bumper cover! Secure the lower portion of the bracket to the bumper with 3M® tape 06382 in combination with 3M adhesive promoter 06396.

Prior to delivery (in States, Provinces and Territories requiring a front license plate), install front license plate bracket as follows:

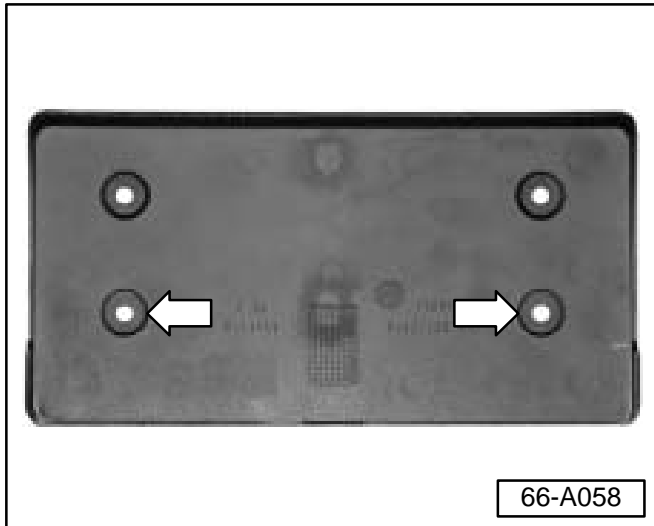
- Locate and temporarily mark centerline of vehicle bumper cover (use VW logo as a guide).
- Locate and temporarily mark centerline of license plate bracket.
- Place bracket on bumper cover (lining up centerline marks).
- Mark location of four mounting holes on bumper cover.
- Remove bracket.



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- ◀ – Using 3M™ Automotive Adhesion Promoter 06396 (obtain from local 3M™ dealer), swab lower mounting holes (arrows) of license plate bracket.
- Swab location of lower holes (previously marked) on bumper cover.
- Apply 25mm of 3M™ Automotive Acrylic Plus Attachment tape 06383 (obtain from local 3M™ dealer) on backside of bracket over lower holes (arrows).
- Peel backing from tape.
- Carefully align bracket to bumper and gently press to install.
- Using a 2.5 mm drill bit, drill top holes into bumper cover.
- Secure bracket using 2 screws (supplied with bracket).
- Discard unused screws.