



Important!

Please give copies to all
your VW Technicians

Technical Bulletin

Subject: **Paint Finish, Removing Industrial Fallout**

Group: **50**

Number: **04-01**

Model(s): **ALL (see Table)**

2000 ► 2004

Date: **Jan. 26, 2004**

Supersedes T.B. Group 50 Number 93-01 dated Nov. 30, 1993 due to revised procedure

Condition

Paint finish damaged by industrial fallout.

- Industrial fallout consists of small airborne, mostly metallic particles that settle onto the paint surface.
- Rubbing your hand across the clean surface will reveal a gritty texture.

Models
EuroVan, Golf, Jetta, Jetta Wagon, New Beetle, New Beetle Convertible, Passat, Passat Wagon, Phaeton, Touareg

Service

Vehicles damaged by industrial fallout can be restored using the procedure described in this Technical Bulletin.

WARNING!

Before using any chemicals or cleaning compounds carefully read all of the WARNINGS, CAUTIONS and MEDICAL Information on the container.

Always follow all of the manufacturers recommendations.

Use ONLY the specified materials.

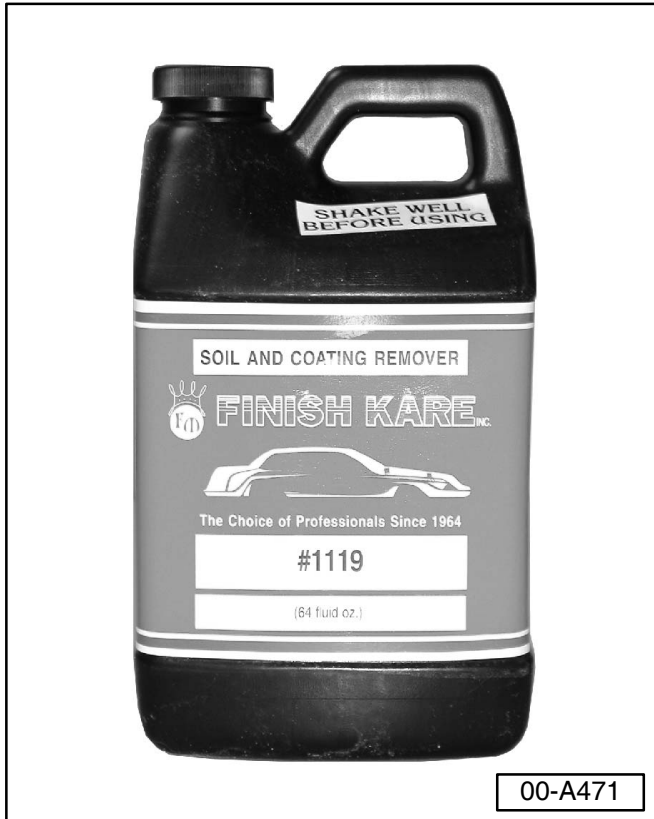
- DO NOT perform procedure in direct sunlight.
- The following three steps MUST be followed IN SEQUENCE to restore contaminated paint finish.



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Note:

Use separate wash mitts and towels for each step. Do not mix mitts/towels or Finish Kare[®] products.

STEP 1: Surface preparation and removal

- ◀ – Mix a solution of Finish Kare[®], Product No. 1119 (locally available) and water.

- ◆ Ratio: 4 parts water

1 part Finish Kare[®] 1119

Starting with a clean, dry wash mitt:

- Apply Finish Kare[®] 1119 solution to entire vehicle.

CAUTION!

Keep vehicle surfaces wet with the solution at all times. Do not allow the product to dry on the vehicle or to streak down the sides.

After all panels have been wetted:

- Agitate solution on surfaces using a clean towel (reapply solution during agitation).
- ◆ Keep vehicle wet with solution for 3 to 5 minutes.
- After 3 to 5 minutes, power/pressure wash vehicle with cold water.
- Dry vehicle.



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STEP 2: Particle and oxidation removal

Using a clean wash mitt:

- ◀ – Apply fallout remover, Finish Kare® Product No. 883 (locally available) to affected areas.

CAUTION!

Keep vehicle surfaces wet with the solution at all times. Do not allow the product to dry on the vehicle or to streak down the sides.

After affected panels have been wetted:

- Agitate solution on affected surfaces using a clean towel (reapply solution during agitation).
- ◆ Allow 5 minutes (no longer) for solution to remove fallout.

After 5 minutes:

- Power/pressure wash vehicle with clear cold water.
- Dry vehicle.
- Inspect vehicle paint finish (repeat Step 2 If necessary).

STEP 3: Neutralization and final Cleaning

- ◀ – Mix a solution of Finish Kare® Product No. 118 SC (locally available) and water.

◆ Ratio: 128 parts water

1 part Finish Kare® 118 SC

(i.e. 1 oz. 118C to 1 gallon of water)

- Wash entire vehicle thoroughly with solution.
- Rinse vehicle with clean water.
- Dry vehicle completely.
- Inspect vehicle and determine if another application is necessary.



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