

sector 111

S111 Seat Grommets Installation Instructions

Rev. A

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Assembly Step

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Picture/ Illustration

READ FITTING INSTRUCTIONS IN FULL BEFORE INSTALLATION

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CAUTION: Fiberglass particles will be generated during this modification. Wear eye protection, a particulate filtration mask, long sleeve/long pants to ensure that particles are not introduced to your body.

Assembly Step	Tools/ Parts	Detailed Instructions	Picture/ Illustration
<p>1. Position Grommets on Seat</p>	<ul style="list-style-type: none"> • Seat Grommet 	<ol style="list-style-type: none"> Place grommet in position as shown. Note: Be sure not to place in head rest reinforced area. 	
<p>2. Mark Grommet Position on Seat</p>	<ul style="list-style-type: none"> • Seat Grommet • Pencil 	<ol style="list-style-type: none"> Trace the inner hole of the grommet with a pencil. Although this isn't the final size, it will help in positioning your cut. Repeat for other side ensuring that both sides are spaced the same and look even. 	
<p>3. Make First Cuts</p>	<ul style="list-style-type: none"> • Compressed Air Source • Air Die Grinder • 3 "Cut Off Wheel 	<ol style="list-style-type: none"> Cut out roughly with cut off wheel, still leaving your pencil lines showing. This will give you a good feel for cutting before your final cuts. Be careful not to cut through the leather on front of seat. 	

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4. Mark Actual Grommet Position	<ul style="list-style-type: none"> • Pencil 	<p>a. Now you can free hand in another line with your pencil about 3/16in. larger than your earlier marks.</p> <p>b. Do a quick overlay with grommet making sure you are checking size with the larger side of grommet.</p>	
5. Second Cuts	<ul style="list-style-type: none"> • Compressed Air Source • Air Die Grinder • 3" Cut Off Wheel 	<p>a. Now cut again with cut off wheel just short of your marks.</p>	
6. Finish Cuts	<ul style="list-style-type: none"> • Dremmel Tool • Sid Cutting Burr 	<p>a. Now switch to a more accurate cutting tool like a Dremmel and work up to your lines checking fit as you go.</p>	

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		b. Once grommet fits through hole you are done cutting fiberglass.	
7. Trim Seat Foam	<ul style="list-style-type: none"> Razor Blade 	a. Now cut out the remaining seat foam only. b. Be sure not to cut the leather!	
8. Cut Leather	<ul style="list-style-type: none"> Razor Blade 	a. Cut out an "X" in the leather as shown.	

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<p>9. Insert Grommet Front</p>	<ul style="list-style-type: none"> • Grommet • Razor Blade 	<ol style="list-style-type: none"> a. Try pressing grommet through slowly. b. Relieve leather more if needed. c. After grommet is through, cut off extra leather. 	
<p>10. Insert Grommet Back</p>	<ul style="list-style-type: none"> • Grommet 	<ol style="list-style-type: none"> a. Now press other half of grommet into first half and snap them together. b. This is what the finished seat should look like. 	