



MS346-18001  
Aero stabilizer Rising cover

Installation and Handling Instructions Manual

This time, Thank you for your purchase of the TRD aero stabilizer Rising cover for 86. This edition is described the note above TRD aero stabilizer Rising mounting of the cover, and the manner of the handling. Mounting will read carefully together with Exhibit notice before, correct mounting, please carry out handling. In addition, this book Please pass sure to customers.

This product is, can not be attached to the non-registered vehicles.  
Mounting should be done after the vehicle registration.

■ Part number and calibration list

Part number	Paint	Remarks
MS346-18001	color black (212)	86 all adaptation '12 .04 ~

■ Components list

No	Product Name	Goods number number	Remarks
①	Aero stabilizer Rising cover	One	
②	Rubber spacers (thickness 2 mm)	Six	
③	Rubber spacer (thickness 3mm)	Six	
④	PAC cleaner	One	
⑤	PAC primer	One	N-200
⑥	Installation and Handling Instructions Manual	One	This book
⑦	Mounting notice	One	Attached to the commodity outside

①



②



③



④



⑤



⑥



⑦



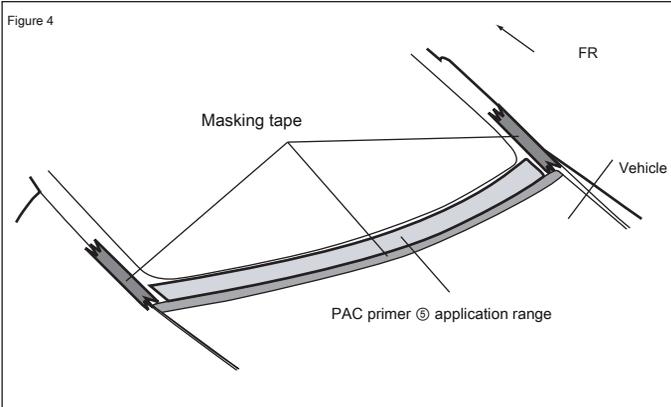
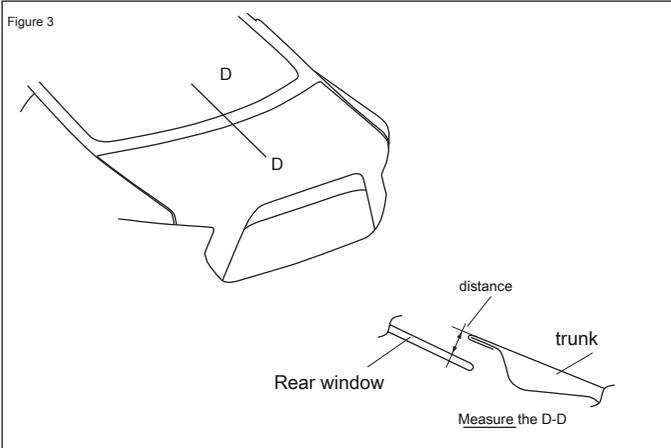
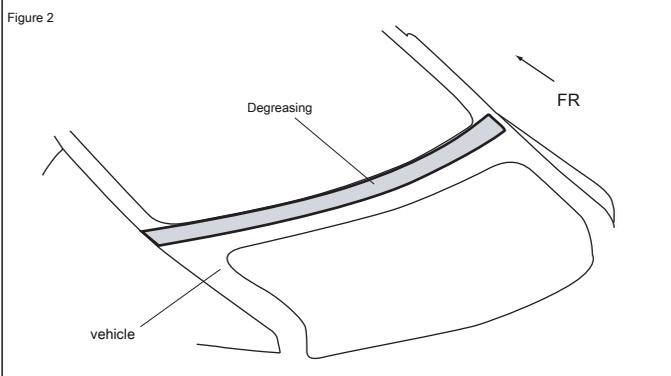
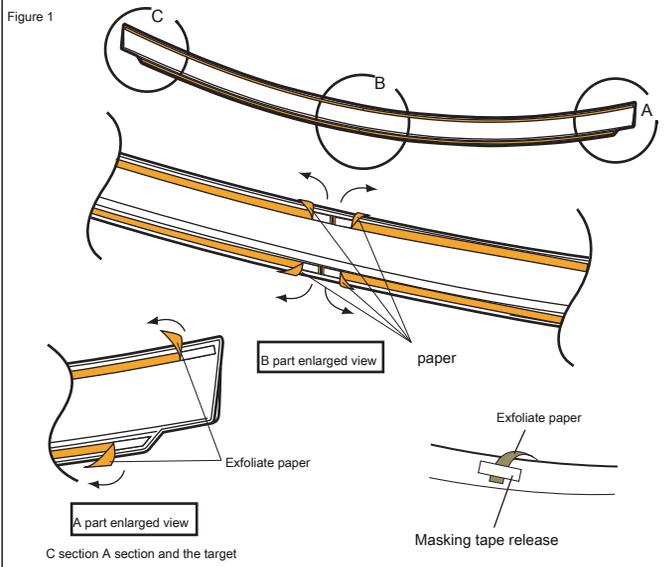
## ■ Notes on the mounting and handling

In order to get this safe use in mounting and handling procedure specifications, especially like that I would like you to observe, it has been displayed in the following mark.

 warning	Not comply with this content, incorrect mounting, when the handling, or killed a person, has been written about what there is a possibility that serious injury or the like.
 Caution	Not comply with this content, incorrect mounting, when the handling, or serious human failure, have been written about the property damage is likely to lead to the contents of the products and the like.
 <b>advice</b> It describes that you should know on for you to work speedily is.	

**Confirmation** This product is after arrival, immediately that damage to the body is not, please make sure that all accessories are included all.

-  Please note conducted exchange and installation work of this product is always in the professional maintenance shop.
-  Caution always Please read this document during installation of this product, please go to work and observe the instructions and precautions.
-  Warning installation work, turn off the engine must always flat place, please go after confirming that is taking the side brake. Unstable place  
In work, working in the state in which the vehicle is moving will be a significant cause of the accident.
-  Warning remodeling and processing of to this product, is attached to non-compatible model Please do not absolutely. Cause damage or accident.
-  CAUTION This product is for that conforms to each structural standards, also will be received in the same way as normal inspection during inspection. However, when attached to the non-compatible model,  
Or depending on the usage of such as they have been remodeling the other site, not as long as that.
-  Confirmation This product is in the car with no history of accidents in the past, can be firmly seated.
-  For preventing damage at the time of Aero stabilizer Rising cover attachment to the attention vehicle, to prepare the protective sheet before work, installation work is always protected  
Please go on top of the sheet. In addition, please be very careful so as not to scratch the vehicle parts at the time of installation work.
-  Caution is when the outside air temperature is 15 °C or less, since the adhesive force of the double-sided tape will decrease, back and forth about 40 °C the tape unit and the mounting surface in the dryer pressure  
Please be mounted from was raised.
-  After warning mounting, please this product and the other parts and check it for interference. If you have interference, you the dealer from which you purchased this product  
Please contact us. It will be as it is traveling and the cause of the damage or failure.
-  Warning after this product installed, when subjected to a strong impact of the collision or the like, deformation or damage to the mounting portion and the body, it may result in failure, immediately  
Please have it inspected for your use at your stop repair factory.
-  To stop immediately in a safe place if you feel any unusual vibration or noise or the like during warning traveling, please have it inspected by a maintenance shop.  
When you leave the driving and cause an accident or damage of the vehicle.
-  Warning This product has been designed for driving on paved road. Driving on the rough road and snow-covered road, it will be the cause of the damage is by commodity  
Please stop.
-  Warning Although Yes let have sufficient strength and durability to this product, storage conditions and handling conditions, damaged by the running condition, the possibility of failure occurs  
there is. Storage, installation work, please use caution is recommended before using.
-  At the time of attention before cleaning, paint thinner, organic solvents such as gasoline, please do not use. Cause discoloration and deformation.
-  Caution mounting work or traveling, it can not respond to the claim of the case where the vehicle body or this product, has been damaged.  
Please observe the mounting procedure of the above matters and this book.



□ **Preparing to install (Attachment notice confirmation)**

1. As shown in Figure 1, pasted the double-sided tape release paper of Aero stabilizer Rising cover ① on the front side at about 30mm peel off the masking tape or the like in the direction of the arrow. (All eight)

△ Note: peeled all the release paper of double-sided tape  
And to become, you will not be able to be mounted in the correct mounting position.

2. As shown in Figure 2, open the trunk, remove the dirt of Aero stabilizer Rising cover ① mounting portion, after a degreasing blowing in one direction at a PAC cleaner ④, please close the trunk.

△ Warning: When the glass coating that has been subjected to, no matter Na scratch the glass, on which was removed with a compound such as, it will perform the always degreasing again.

△ Note: PAC cleaner when performing degreasing ④ using, parts cleaner, please do not use.  
The rest is oil and fat content to change to cause the tape is peeled off.  
  
In addition, PAC cleaner before use  
Check the expiration date of ④, in the case that has expired, or your existing IPA, please do surely de-fat white gasoline. (Or, please contact our company.) The expiration date can be found in the package outside the framework of the PAC cleaner ④.

3. Measure the distance between the vehicle center of the trunk and Riyawi window with a ruler as shown in Figure 3, please select the appropriate spacer in reference to the table below. Gap between the trunk and the glass

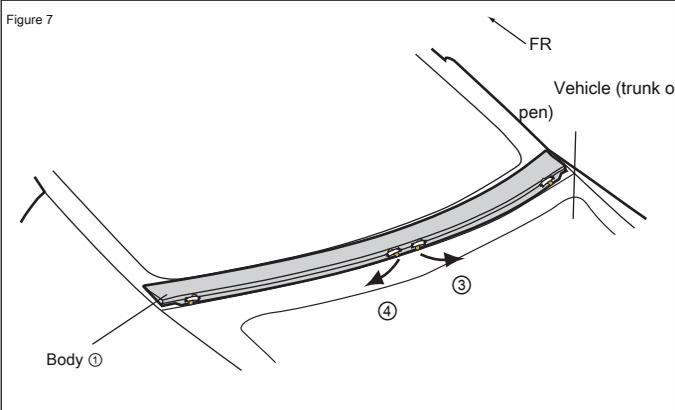
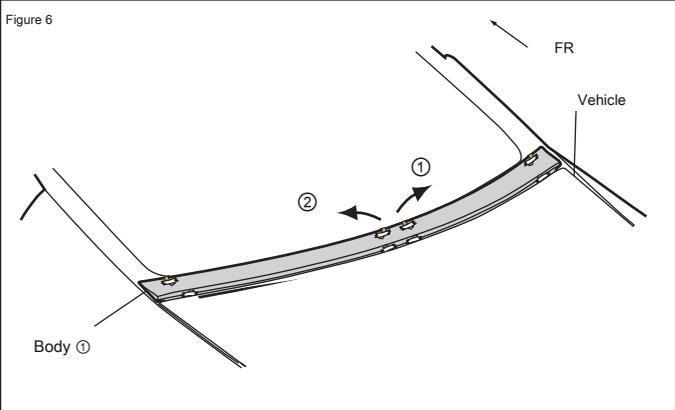
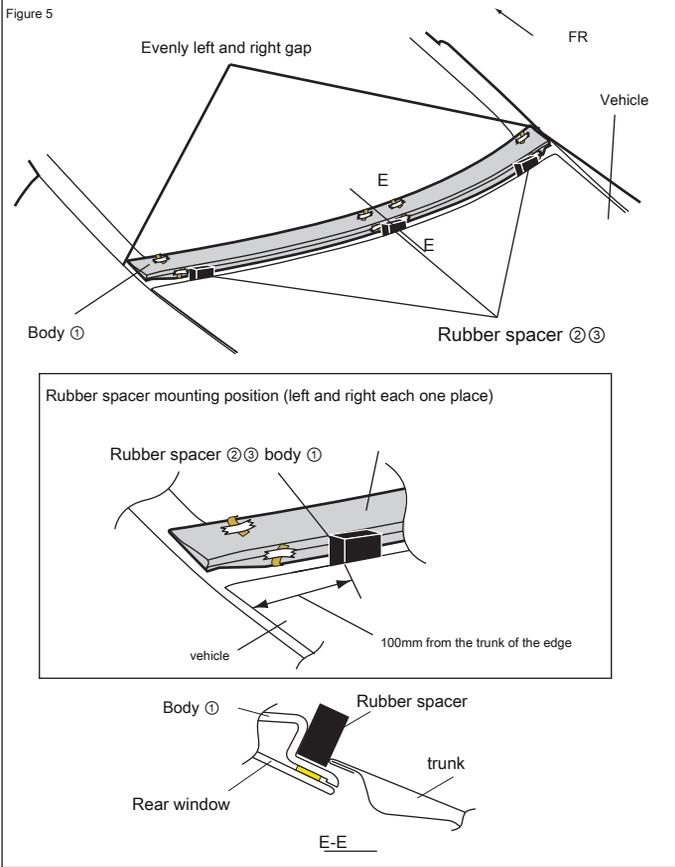
	Spacer thickness
8mm more than	4mm (② × 2) 5mm (② × 1, ③ × 1)
7mm 6mm 5mm	6mm (③ × 2) 7mm (② × 2, ③ × 1)
or less	

Under the side panels and the trunk of the edge of the vehicle completely covered with masking tape or the like 4. Figure 4

Sai. After completely covered, please be applied to the glass surface of the PAC primers ⑤ that came with the range rather than mounting the Aero stabilizer Raisi Ngukaba ①.

△ Note: If the primer is attached to the body, should be immediately wiped off with white gasoline and IPA or the like. When will adhered to, please be aware of it may body is discolored yellow.

👉 Advice: After the primer coating, please let dry for 10 minutes or more.



□ **Mounting procedure**

1. Figure 1 places the rubber spacer ②③ in the center as of 5, each side one place to the position of 100mm from the edge of the trunk, sandwiched between the vehicle trunk and Earosutabira Ising cover ①, rubber products

Pressed against the arm spacer ②③. Make sure the left and right of the shift is not, will stop temporarily and lightly crimp the center and both ends.

2. rubber spacer ②③ a disconnect, interference with Aero stabilizer Rising cover ① opened quietly trunk

Please make sure that you do not want negotiations.

△ Note: trunk slowly opened, if contact is likely, change the thickness of the spacer, check again.

Affixed while peeling off the double-sided tape of release paper (the two places above) in the figure on the left numerical order as 3. Figure 6, **{49N (5kgf) or more}** Please be evenly crimped.

4. Figure release paper (under 2 positions) of both sides tape in a state that opened the vehicle trunk as 7 the left numerical order

Affixed while peeling off in **{49N (5kgf) or more}** Evenly pressure Chakusuru.

△ Note: If the outside air temperature is 15 °C or less, than the adhesive strength of the double-sided tape is reduced, please mounting temperature Umate (about 40 °C) the tape surface in the dryer.

△ Note: If you have not peeled off in the order in which they were instructed to release paper of double-sided tape, there is a possibility that the gap occurs.

△ **WARNING:** double-sided tape is not sure to fully crimped. If the crimp is insufficient, it may cause of Re float peeling.

△ Note: Within 24 hours after the double-sided tape adhesive Please do not wash.

△ Note: Crimp as rub and, you might scratch the product stick. If scratched, please polish in the compound or the like.

■ **Inspection notes after installation is complete**

1. To check whether or not to scratch the Aero stabilizer Rising cover around. 2. Float in Aero stabilizer Rising cover, to make sure that there is no peeling.
3. Trunk slowly opening and closing, and to confirm that there is no Aero stabilizer Rising cover mounting interference.