



**FORD PERFORMANCE**  
RACING PARTS

**Part Number: M-5A460-M**  
**Part Description: Bearing, Knuckle to Toe Link**  
**INSTALLATION INSTRUCTIONS**

NO PART OF THIS DOCUMENT MAY BE REPRODUCED WITHOUT PRIOR AGREEMENT AND WRITTEN PERMISSION OF FORD RACING PERFORMANCE PARTS.

Please visit [www.fordracingparts.com](http://www.fordracingparts.com) for the most current instruction information

**!!! PLEASE READ ALL OF THE FOLLOWING INSTRUCTIONS CAREFULLY PRIOR TO INSTALLATION.**

**AT ANY TIME YOU DO NOT UNDERSTAND THE INSTRUCTIONS, PLEASE CALL THE FORD RACING TECHLINE AT 1-800-367-3788 !!!**

## **OVERVIEW:**

***The use of a floor hoist is recommended for this installation. If you do not have access to one, use a hydraulic floor jack and jack stands to raise the vehicle.***

***!! CAUTION: JACK STANDS MUST BE USED ON A LEVEL SURFACE AND BE SECURELY SEATED. FAILURE TO DO SO MAY RESULT IN PERSONAL INJURY OR VEHICLE DAMAGE !!***

## **Contents of package:**

- 1 Instruction sheet
- 1 Bearing



Factory Ford shop manuals are available from Helm Publications, 1-800-782-4356



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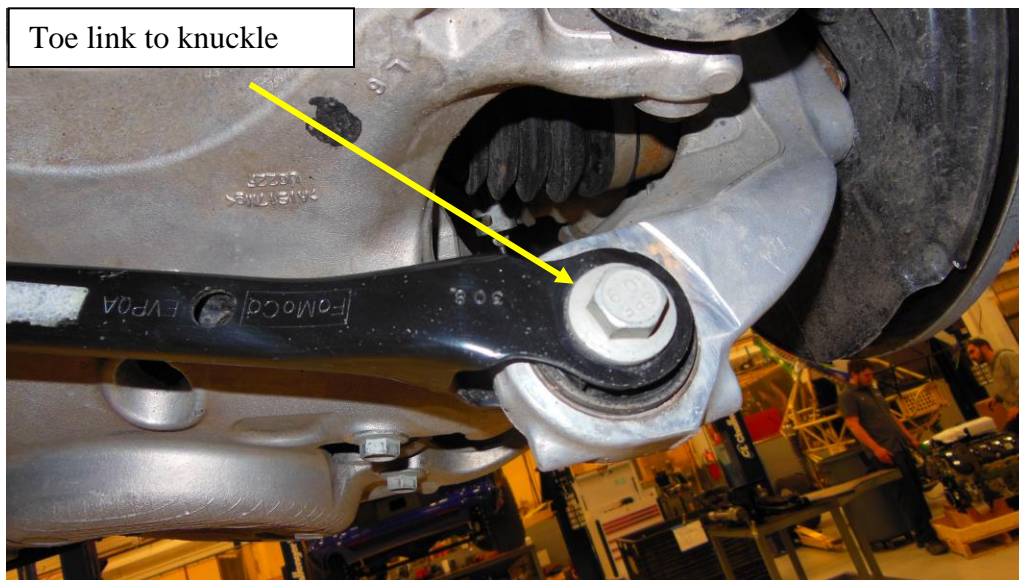
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Step 1: Jack up rear of vehicle and support with jack stands.

Step 2: Remove rear tires.

Step 3. Remove bolt from toe link to knuckle.



Step 4. Push toe link up to clear bushing.



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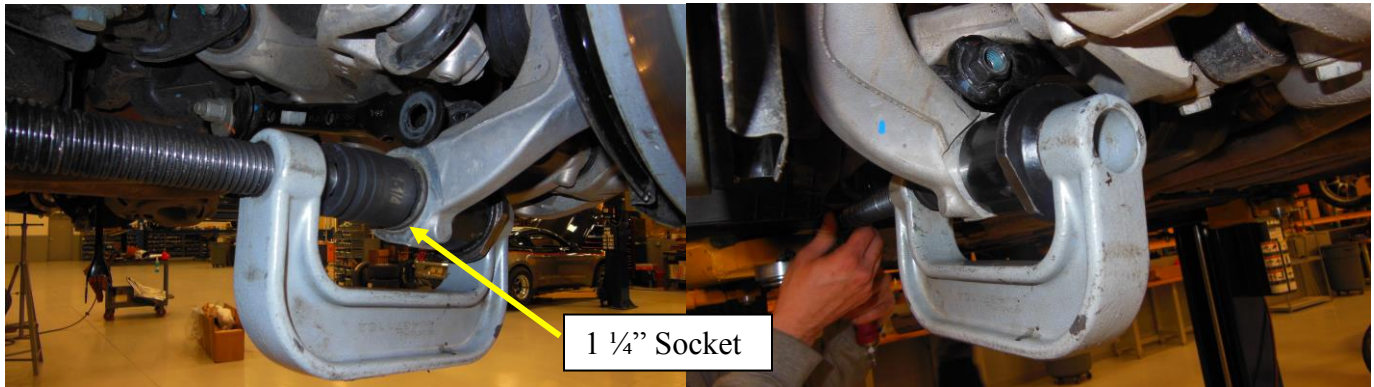


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Step 5: Set up your ball joint press. (See below) Use a 1 1/4" socket to push out the bushing.

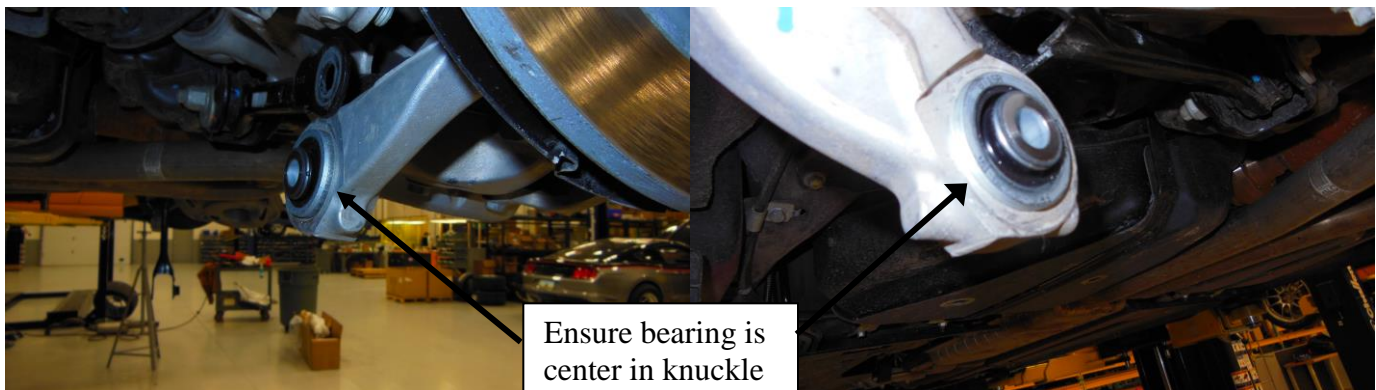


Step 6: Now with the old bushing removed, set up your ball joint press with new bearing to press in knuckle.



Step 7: Press in new bearing and ensure bearing is centered in knuckle.

**Note: Use Red Loctite on bearing mating surface.**



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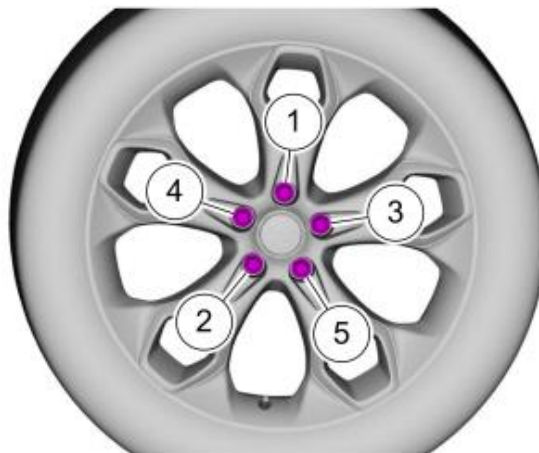
Step 8: Install toe link back onto knuckle and install bolt *Torque* to 129 lb.ft (175 Nm).

Note: Use blue Loctite on bolt threads.



Step 9: Reinstall rear wheels, remove jack stands and lower vehicle.

Tighten the wheel nuts in a star pattern.  
*Torque*: 148 lb.ft (200 Nm)



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